



# ES-2121 ES-2122

## 1939-40 Mercury Car Transmission Mount Kit for GM Turbo 350, Powerglide or Standard Transmission

- 1** Remove original transmission mount and center section from X-member. Do not destroy rivet holes as some are reused.
- 2** Straighten any dimples in frame and rivet holes.
- 3** Place lower plate against bottom of X center and line up with existing holes. Ream drill to 5/16 inch and bolt.
- 4** Insert support from rear and line up with lower plate mounting hole. Drill holes and fasten the four side bolts in place. Flat part faces rearward.
- 5** Place wings on top of X-rails and center over existing holes. Drill to 3/8 inch.

