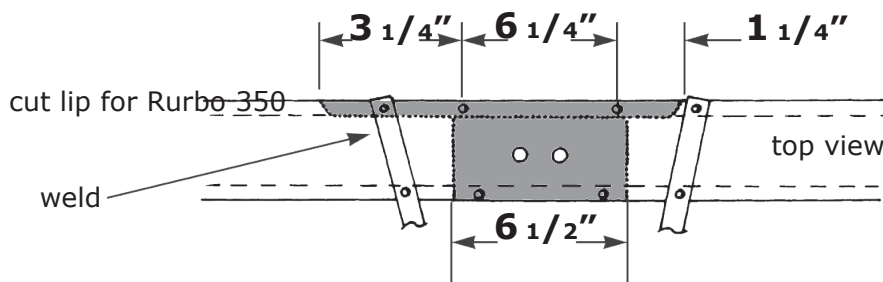




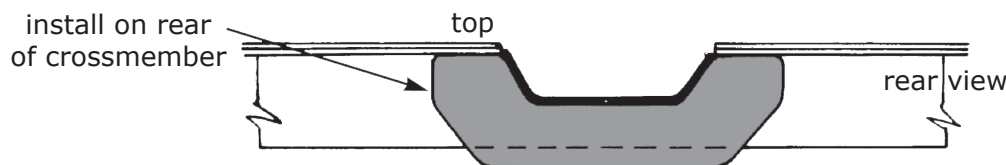
ES-1190

1949-54 Chevy Car Automatic Transmission Mount Kit for Original Stick Shift Cars Only
 (use transmission cushion set SS-0112)

- 1** This kit will only fit 1949-54 Chevy Cars that **did not** originally have an automatic transmission.
- 2** Remove original transmission mount from crossmember.
- 3** Cut into crossmember for new mount using new mount as a template.



- 4** Install as shown in diagram. Weld in place with edge gaps to the front.



- 5** Cut clearance in frontlip as required. Use transmission to determine clearance needed.
- 6** Weld inforcement around new frame. Install on rear of crossmember.
- 7** Drill the two center holes through top and bottom of original crossmember (1/2 inch). From underneath, drill the exit holes to 7/8 inch for socket clearance.
- 8** At this point we suggest setting the engine in place to check mounting. Cut cowl braces the minimum requirement to clear.
- 9** (Engine) now drill holes in frame adapters and install bolts. Do not over tighten. If desired, frame adapters can be welded in place, but this isn't required.

