



# CP-2604

## 1933-34 Ford Car and 1/2 tn Pickup Buick/Olds V6 (1961-67, 75+) Weld-in Engine Mount Kit

**1** Start with boxing the frame. When boxing the frame, keep frame level front and rear. If not, frame will have a twist to it, and other components will not fit properly. Use a carpenters type level to check the top surface of the frame when the frame is right side up and upside down. Clamp angle iron across top of frame rails, then tack weld to ensure frame and installation will be square. Recheck often.



Boxing plate goes on outside of frame, then fill gap with weld. Remember to spot weld first and recheck for squareness of frame.

**2** Frame adapter will need fitting to the boxing plates and new crossmember. It has proven impossible to furnish an exact fit, since there are several variables involved in the crossmember installation. Fit frame adapters, as required, to these specifications.

**3** Dimension "A" will depend on the year of car, type of firewall used, particular engine, waterpump length and transmission used. It is the installers responsibility to find a proper working measurement. Make sure to check clearance for the steering gear box.

**4** Make sure mounts are straight and level. Tack weld in place, then doublecheck all measurements and finish weld. All steering and exhaust must be checked at this time as well.

**5** Bolt engine mounts to block and install engine. Install cushion set as shown.

**6** A transmission spacer plate is required for use with CE part ES-2130

