

1948-52 Ford 1/2 tn Pickup Swap Kit for Small Block Ford Engine

1

Remove original engine and transmission.

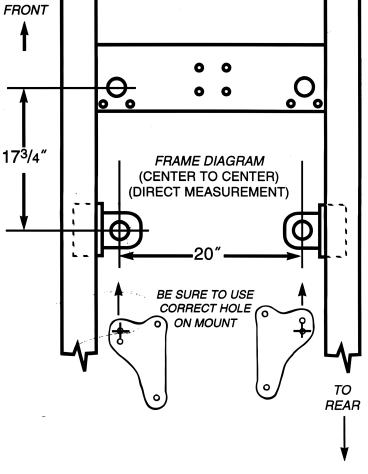
2 Slide frame mounts inside frame rails 70 and clamp into place using dimensions FRONT shown.

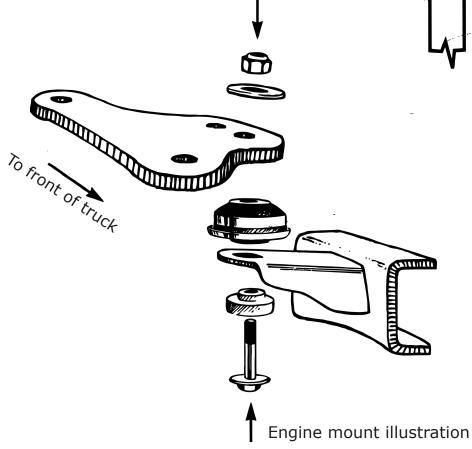
Check that mounts are centered side to side and front to back. They should also be level side to side. Clamp top and bottom before drilling.

To bolt in place, drill two upper and lower mounting holes through frame rails and frame mount. Install and tighten bolts.



Assemble engine mount as shown below.





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