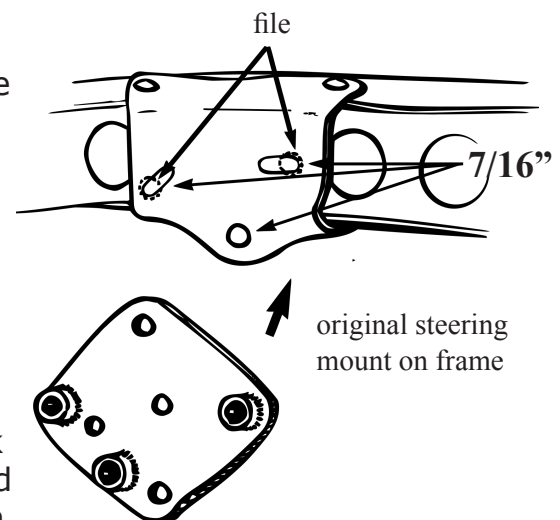


# AS-2094

## 1941-48 Ford Steering Adapter for GM Steering Boxes (1965-?)

- 1 Remove old steering column and separate tie rod from pitman arm.
- 2 Hold adapter plate in position against steering box and frame to visualize positioning. Spacers face steering box. Be sure plate fits steering gear. On some units, a flange on steering box may need to be ground away. (There are also a few "granny" boxes that will not fit. They have a larger barrel).
- 3 Drill lower mount hole on frame to  $7/16"$ . File the outside ends of both mounting slots to take a  $7/17"$  bolt.
- 4 Hold adapter to frame and see if there is clearance for bolt head in rear most adapter hole. If not, then grind a slight relief in original mount on frame.
- 5 Bolt plate to steering gear. Do not bolt thru holes that also go through original support on frame.
- 6 Place the steering box and plate into final position and start all bolts.
- 7 We recommend the 1974-76 Olds Cutlass or Buick Regal ( $5\ 3/4"$ ) pitman arms for power steering and Chevelle 1964-65 ( $5"$ ) pitman arms for manual. Pitman arms must be changed to extend forward.
- 7 The drag link will need to be shortened about  $3/4"$ . This can usually be done by using the adjustment already there. The gearbox should be in the exact center position with wheels pointed straight ahead. This is important!



**Installation Tips:** For easier installation, clean threaded holes in steering gear with a tap before installing. A 1968-69 Chevy Pickup RH exhaust manifold (used on left) will clear all Power boxes and CE engine mounting kits produced after May 1, 1982.