



AS-2096

1941-48 Ford Steering Adapter

- 1** File slots in original steering mount as illustrated. File keyhole slot to 7/16 inch.
- 2** Hold adapter in place and mark the extra hole. Top of adapter should be level with frame. Drill hole to 7/16 inch.
- 3** For clarity we have numbered the adapter bolts. Assemble in the order given below:
 - A:** Install bolt and lock washer (no.5) through adapter and into box. Tighten.
 - B:** Install bolt and lock washer (no.2) through adapter and into box. Leave bolt loose.
 - C:** Set adapter and box in place. Hook bolt (no.2) through keyhole.
 - D:** Install bolts and lock washers (no.3 and no.1). Tighten nuts. Bolt 1 will be hard to tighten. Do not leave this bolt out use jam nut.
 - E:** Install bolt and lock washer (no.4) Note: drill a 1 inch hole in frame opposite bolt head. Then insert a socket and tighten.

