



AS-2058

1941-48 Ford Bolt-On Power Brake Adapter

Power brake adapters to fit 1941-48 Ford cars with stock pedal assembly, CE power booster & master cylinder. Can be used with stock Ford Pinto (all years) power booster and master cylinder.

1 Unbolt original pedal assembly from X-member.
Install 1/4 inch spacers between pedal assembly and frame. Bolt in place using new longer bolts. Check that pedal will still clear through the floor board. Check and fix any interference by bending pedal or enlarging hole in floorboard.

2 Remove original master cylinder and bolt new adapter in its place. The bottom lip on the X-member may need to be filed slightly for clearance.

Directions to use CE Power Booster and Master Cylinder:

3 Bolt CE power booster to CE adapter (spacers are NOT used for this application). File frame lip for clearance if needed. In order to use the power brake adapter, the pedal side dust boot must be removed from the vacuum power booster as it is not needed in this application. The adapter is designed to fit tightly on the front of the booster keeping dust and debris out. It will not allow the dust boot inside. Add CE master cylinder. Fabricate linkage as required.

4 IMPORTANT: Test the vacuum source to make sure that the vacuum port on the booster is supplied with at least 18lbs of vacuum. The booster needs at least 18lbs to operate correctly.

Directions to use Pinto Power Booster and Master Cylinder:

1 Bolt the Pinto power booster to the CE adapter using the four 1/2 inch spacers. Spacers must be fabricated by the installer.

2 Install spacers between adapter and booster. File or grind X-member for clearance if needed. Add Pinto master cylinder if not already installed. Fabricate linkage as required. Pinto master cylinder will extend through crossbrace or frame. Carefully cut minimum clearance into cross brace. Do not remove cross brace.

3 IMPORTANT: Test the vacuum source to be sure that the vacuum port on the booster is supplied with at least 18lbs of vacuum. The booster needs at least 18lbs to operate correctly.

