



# AS-2053 AS-2054

## 1948-52 Ford Pickup Bolt-on Brake Pedal Kit and Master Cylinder Mount

(Kit AS-2054 reuses original pedal)

- 1** Remove bolt holding cowl mount up.
- 2** Original transmission crossmember should already be removed. If not do so now by drilling out rivets.
- 3** New pedal mounts below both frame lips. Line up top front mounting hole with bolt hole in cowl mount. Reinstall bolt.
- 4** Clamp top rear and bottom to frame rail. Lay a straight edge across frame and visually line up top with it (up and down). Next, use 90° square on top edge of frame and align rear flat to it front to back. Reclamp in correct position.
- 5** Top and side holes in the new pedal mount should line up with rivet holes already in frame. Keep in mind that these are rivet holes and will vary frame to frame. Drill or file out any mismatched holes to accept 3/8 inch bolts. Mark and drill the bottom mounting holes. Install bolts and tighten.
- 6** **A (AS-2054):** install bushings in original Ford pedal. Check that 1/2 inch pivot bolt slides through easily. If not, a 1/2 inch reamer or drill bit should be used. Add pedal using flat washers to fill space between mount and bushings.  
**B (AS-2053):** install new pedal.

